



## Biorenewable Insights: Gasoline and Reformate

**Gasoline and Reformate is one in a series of reports published as part of NexantECA's 2016 Biorenewable Insights program.**

### Overview

"Peak oil", climate change, and pollution problems are the key issues related to fossil fuel use that are causing concern across society. Biofuels are perceived as being neutral with respect to the carbon dioxide emissions upon combustion (as contrasted with the fossil carbon released in burning petroleum fuels adding to the total inventory of atmospheric carbon). That is, the carbon that is absorbed from the atmosphere to grow a plant is simply released again upon combustion of the plant's biofuel derivatives. This carbon neutrality based on feeds must be netted against any fossil fuel requirements for agriculture, transportation and for manufacturing the fuel. If the systems that support the production of the biomass and the conversion processes as well as transportation also derive their energy needs from biomass or other renewable sources, biofuels can be completely free of greenhouse gas emissions. At least in their present forms of ethanol and biodiesel, liquid biofuels are non-toxic and biodegradable and the emissions and residuals from their manufacturing processes and handling are in general less problematic in terms of human health and environmental risks compared to those for fossil fuels. Many initiatives are underway to develop and produce biofuels (gasoline, diesel, and jet fuel) that are chemically closer to the hydrocarbon liquid fuels from petroleum sources in use today than are ethanol and FAME biodiesel. Renewable diesel is chemically very similar to diesel.

Motor fuels present special technical and logistic challenges for fuel substitution. In contrast, for example, there is a wide diversity of feasible alternatives for generating electricity, from coal and natural gas combustion, nuclear fission, hydroelectric and wind power, to photovoltaic and solar thermal energy. Natural gas, gas condensates, fuel oil, petroleum residuals, and waste materials serve most of the total of space heating and industrial fuel needs, and for the latter, a high degree of switching capability is already in place.

### Technologies

NexantECA investigated 10 technologies in 6 categories to produce biogasoline and bioreformate:

- Alcohol-to-Gasoline
  - Biomethanol to Gasoline (bio-MTG)
  - Ethanol to Gasoline (ETG)
- Virent's Aqueous Phase Reforming of Sugars
- Ethylene Oligomerization (ETL)
  - Byogy
  - Siluria
- Biomass Gasification and Fischer Tropsch
- Chemtex's Lignin-based MOGHI Process
- Pyrolysis
  - Anellotech's Catalytic Fast Pyrolysis
  - Cool Planet's Modular Pyrolysis units
  - GTI/CRI's Hydropyrolysis

### Process Economics

Cost of production models for USGC, Brazil, Western Europe and China are shown for:

- Virent Reformate
- Anellotech Reformate
- Cool Planet Reformate
- Moghi Reformate
- Gasification + FT
- GTI/CRI
- Byogy
- Sundrop Fuels

### Capacity

NexantECA has catalogued existing biogasoline and reformate production and capacity and includes profiles of projects.



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- Chemistry
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- Process economics – comparative costs of production estimates for different technologies across various geographic regions
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**Technology and Costs** comprises the Technoeconomics – Energy & Chemicals (TECH) program, the Biorenewable Insights program (BI), and the new Cost Curve Analysis. These programs provide comparative economics of different process routes and technologies in various geographic regions.

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